

# GENERAL ASSEMBLY

LBS MODELS

STAMP MODEL & SERIAL NUMBERS IN THIS LOCATION PER STISPEC 1000

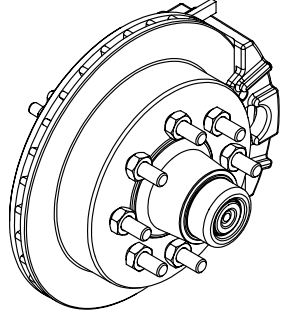
BOLT TORQUE CHART	
SIZE	FT - LBS
3/18 - 16	25
5/8 - 11	220
3/4 - 16	420

**NOTES:**

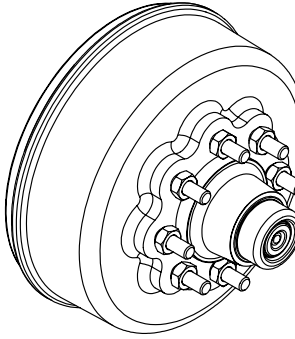
1. WHEEL END KITS & TORQUE ROD ASSEMBLIES ARE SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PARTS MAY VARY IN APPEARANCE. SEE SPECIFIC MODEL NUMBER DRAWING FOR ACTUAL PARTS.
2. HEIGHT CONTROL VALVES ARE SHOWN FOR INSTALLATION PURPOSES ONLY. THEY ARE NOT PART OF THIS BILL OF MATERIALS. SEE HEIGHT CONTROL VALVE KIT FOR BILL OF MATERIALS.
3. POSITION SPINDLES TO FULL REBOUND POSITION, PULL CHAINS OF ITEMS 6 & 7 TAUT, AND WELD TO TUBE OF ITEM 8.
4. TOE & CAMBER TO BE SET PER STISPEC 1002.
5. INSTALL WHEEL EQUIPMENT (IF APPLICABLE) PER DEXTER OPERATION MAINTENANCE SERVICE MANUAL. INSTALL DISC BRAKES PER KODIAK INSTALLATION OPERATING INFORMATION MANUAL.
6. FILL EACH HOUSING WITH GREASE UPON COMPLETION.
7. ITEMS 18 & 20 MAY BE SHIPPED LOOSE.

DETAIL A  
SCALE 1 / 4

WHEEL END KIT



DISC BRAKE



DRUM BRAKE

<b>LBS GENERAL</b>		<b>ASSEMBLY</b>		DRAWING NUMBER <b>LBSGEN-02</b>
SCALE 1:8	RELEASE DATE 6/23/2003	DATE 6/20/2003	THIRD ANGLE PROJECTION SIZE <b>B</b>	
MATERIAL	WEIGHT	DRAWN BY M. Powers	CHECKED BY	
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES		STANDARD TOLERANCES DRAWN BY UNLESS SPECIFIED		
SUSPENSION TECHNOLOGY INDUSTRIES		X.XX ± .06    FRAC ± 1/16 X.XX ± .03    ANGLE ± 1° X.XXX ± .01		
1424 SCALE ST. S.W. CANTON, OHIO 44706 PHONE (888) 877-3058 FAX (330) 458-3066				
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SEE SPECIFIC MODEL NUMBER DRAWING FOR BILL OF MATERIALS

02	1180	MKP	6/26/03
01	1174	MKP	6/23/03
REV.	ECN NO.	REV. BY	REV. DATE
ENGR. CHANGE NOTICE			

